

Recommended Finishing Procedure

REMOVAL OF A CLUSTER OF DEFECTS AT THE SAME TIME

- 1** Remove raised defects using the 3M™ 260L P1200 (75mm) disc on the DA Sander. For conformability and comfort the 3M™ Soft Interface Pad (75mm) should be used between the machine pad and disc.
- 2** Clean off the surface, and then refine with the 3M™ 260L P1500 disc. Open up the area slightly to refine all of the P1200 scratches.
- 3** Clean off the surface again, and then fit the 3M™ Trizact™ Fine Finishing Disc (75mm) using the 3M™ Hookit™ II Conversion Pad on the 3M™ Soft Interface Pad. Add only a small amount of water to this and do not use any form of compound on these discs.
- 4** Clean off the surface and then polish with the 3M™ Yellow Sponge Buff (75mm) with 3M™ Perfect-It™ III Trizact™ Finishing Compound applied. This will refine any small scratches remaining from the abrasive discs.
- 5** Wipe the residue clean with a 3M™ High Performance Cloth and complete machine buffing with the 3M™ High Gloss Polishing Pad (75mm) with a small amount of 3M™ Perfect-It™ III Machine Polish applied.
- 6** Wipe over with a 3M™ High Performance Cloth and again with a small amount of 3M™ Perfect-It™ III Finishing Glaze if desired.



Equipment Needed:

- 3M™ 260L P1200 Abrasive Disc - 75mm (00908)
- 3M™ Soft Interface Pad - 75mm (05771)
- 3M™ 260L P1500 Abrasive Disc - 75mm (00907)
- 3M™ Trizact™ Fine Finishing Disc - 75mm (50075)
- 3M™ Hookit™ II Conversion Pad - 75mm (02322)
- 3M™ Soft Interface Pad - 75mm (05771)
- 3M™ Yellow Sponge Buff - 75mm (09996)
- 3M™ Perfect-It™ III Trizact™ Finishing Compound (50077)
- 3M™ High Performance Cloth (60671)
- 3M™ High Gloss Polishing Pad - 75mm (05726)
- 3M™ Perfect-It™ III Machine Polish (09376)
- 3M™ Perfect-It™ III Finishing Glaze (09377)
- DA Sander – 75mm